MO-FLEX NURSERY BUILDING PLAN PREPARED FOR: MISSOURI PLAN SERVICE PLAN NUMBER: M04-726-94C1

DEVELOPED BY:

JOSEPH M. ZULOVICH, Ph.D., P.E. COMMERCIAL AGRICULTURAL ENGINEER ANIMAL STRUCTURES SPECIALIST

COMMERCIAL AGRICULTURE PROGRAM UNIVERSITY EXTENSION

AGRICULTURAL ENGINEERING DEPARTMENT UNIVERSITY OF MISSOURI - COLUMBIA

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HAIRPIN GUTTER BUILDING CROSS SECTION

HAIRPIN GUTTER CONCRETE CROSS SECTION

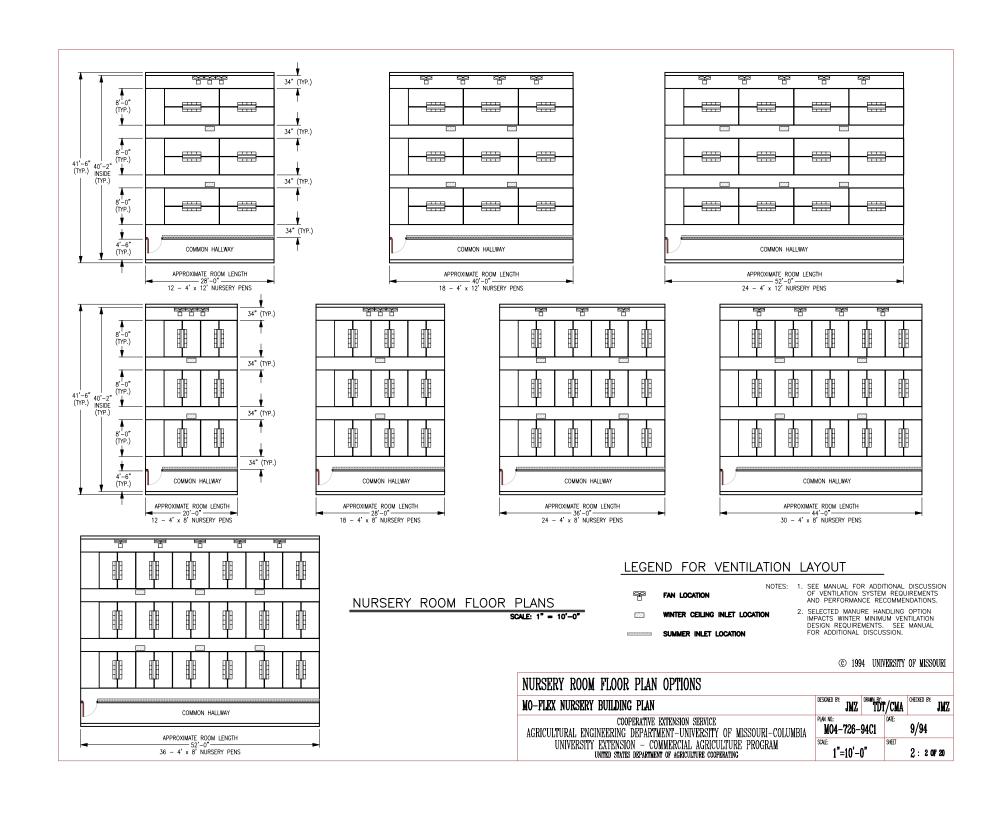
19 OF 20 S1 POST FRAME STRUCTURAL DETAILS POST FRAME STEEL BRACKET

WARRANTY DISCLAIMER:

THE PLAN CONTAINED HEREIN PROVIDES DRAWINGS AND RECOMMENDATIONS FOR THE NURSERY BUILDING ONLY. THE DRAWINGS AND RECOMMENDATIONS ARE FOR A BUILDING BASED ON 1994 MISSOURI STRUCTURAL REQUIREMENTS. NEITHER THE UNIVERSITY OF MISSOURI, UNIVERSITY EXTENSION NOR THE COOPERATIVE EXTENSION SERVICE. OR THEIR RESPECTIVE AGENTS OR EMPLOYEES. HAVE MADE, AND DO NOT HEREBY MAKE. ANY REPRESENTATION. WARRANTY OR COVENANT WITH RESPECT TO THE DRAWINGS OR RECOMMENDATIONS HEREIN

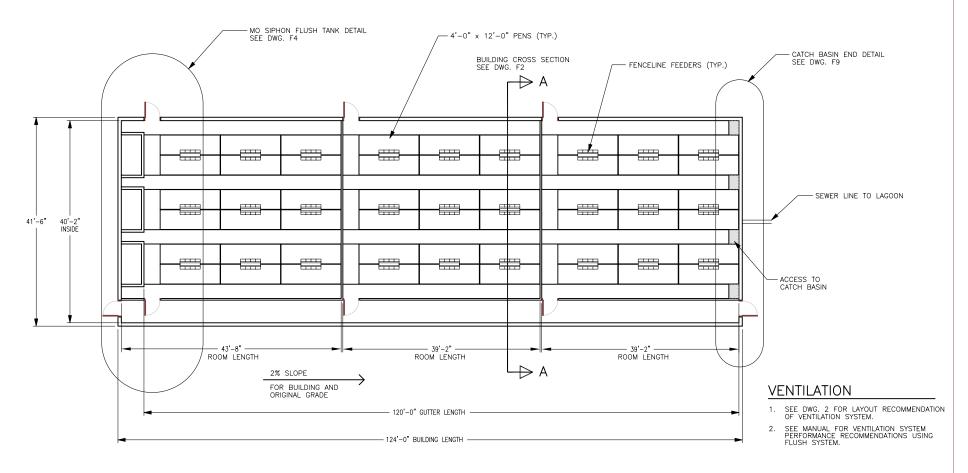
ADDITIONAL PROPESSIONAL SERVICES WILL BE REQUIRED TO TAILOR THIS PLAN TO YOUR SITUATION, INCLUDING BUT NOT LIMITED TO:

ASSURANCE OF COMPLIANCE WITH LOCAL CODES AND REGULATIONS: DEVELOPMENT AND/OR REVIEW OF SPECIFICATIONS FOR MATERIALS AND ROUIPMENT: SELECTION OF PROPER SITE PROVIDING ADEQUATE NATURAL RESOURCE BASE: SUPERVISION OF SITE PREPARATION, BID LETTING AND CONSTRUCTION; DEVELOPMENT OF A MANURE STORAGE SYSTEM AND MANURE MANAGEMENT PLAN; AND PROVISIONS FOR UTILITIES, ROADS AND/OR OTHER ACCESS.



MO-FLEX NURSERY BUILDING FLUSH SYSTEM USING MO SIPHON TANKS

REVIEW ACCOMPANYING MANUAL FOR DISCUSSION ON MODIFYING BUILDING SIZE AND HOW TO INCLUDE MULTIPLE ROOMS



FLUSH BUILDING FLOOR PLAN

SCALE: 1" = 10'-0"

LIVESTOCK EQUIPMENT

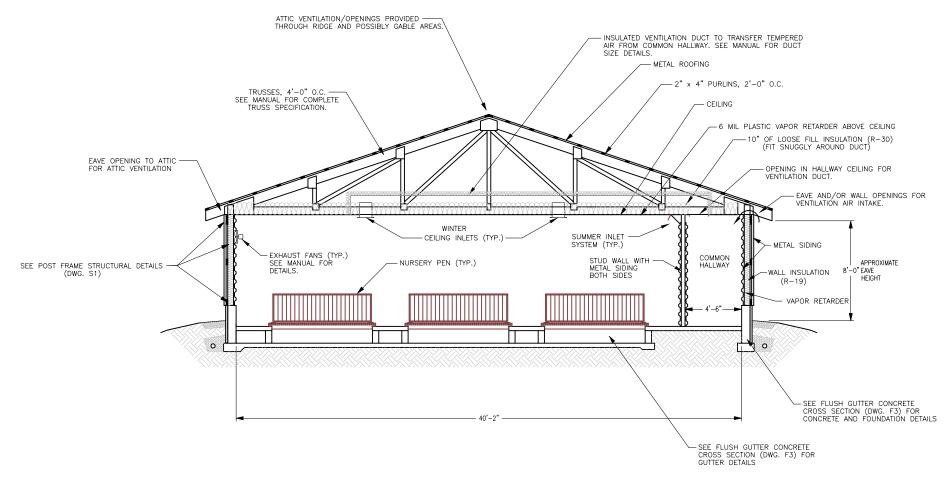
3 ROOMS WITH 18 - 4'-0" x 12'-0" PENS

SITE SELECTION AND PREPARATION INFORMATION

- SOIL BUILDING PAD SHOULD BE ABOUT 10'-0" TO 20'-0" LONGER AND 10'-0" WIDER THAN BUILDING.
- 2. SOIL BUILDING PAD SHOULD SLOPE 2% FROM TANK END TO BASIN END FOR GOOD FLUSHING PERFORMANCE.
- 3. NO SLOPE ACROSS WIDTH OF SOIL BUILDING PAD SHOULD EXIST.
- 4. BUILDING PROXIMITY TO OTHER SWINE BUILDINGS IMPACTS PIG PERFORMANCE AND SHOULD BE CONSIDERED.

FLOOR	PLAN USING FLUSH AND MO SIPHON TANKS					
MO-FLEX	NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY:	/CMA	CHECKED BY:	JMZ
AGRICUL	COOPERATIVE EXTENSION SERVICE FURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-		DATE:	9/94	
	UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1"=10'-		SHEET	F1 : 3 01	F 20

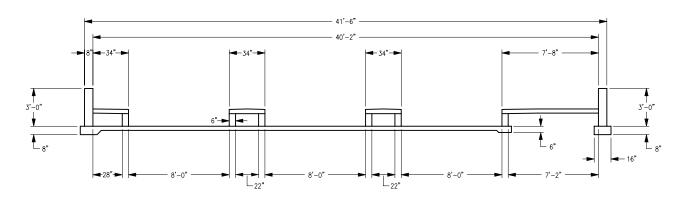
FLUSH BUILDING



FLUSH BUILDING CROSS SECTION

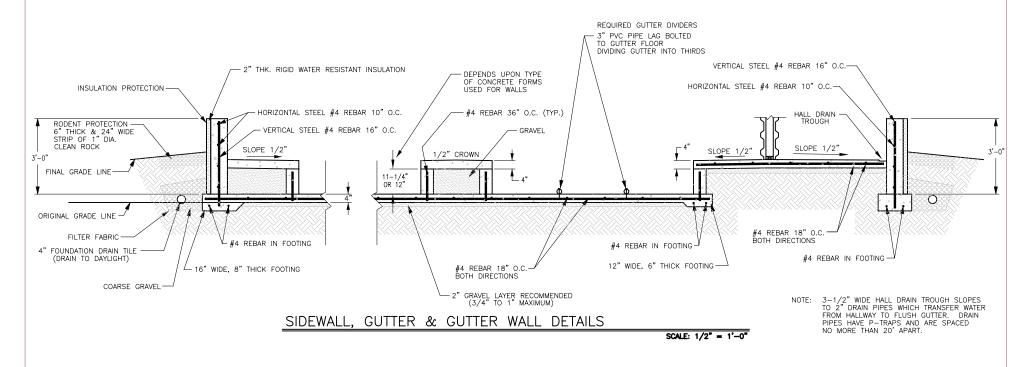
SCALE: 1/4" = 1'-0"

FLUSH BUILDING CROSS SECTION					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY:	/CMA	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-	94C1	DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1/4"=1'-	0"	SHEET	F2:40	F 20

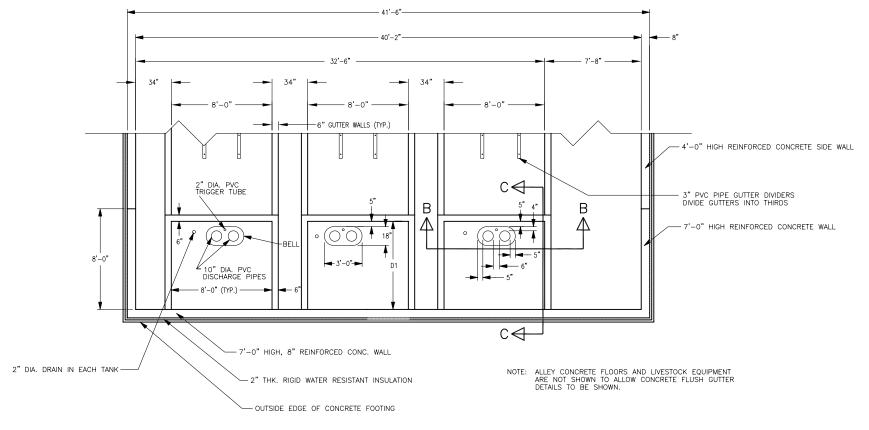


FLUSH GUTTER CONCRETE CROSS SECTION

SCALE: 1/4" = 1'-0"



FLUSH GUTTER CONCRETE CROSS SECTION					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY:	/CMA	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-		DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	scale: AS SHOV		SHEET .	F3:50	F 20

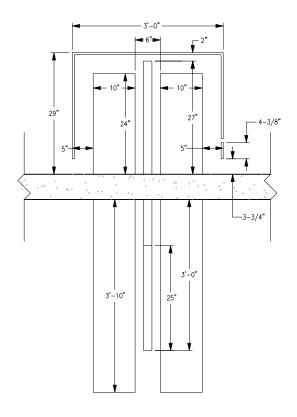


MO SIPHON FLUSH TANK DETAIL

SCALE: 1/4" = 1'-0"

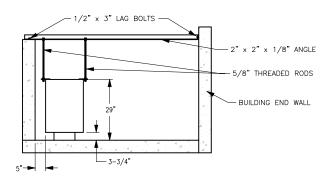
GUTTER LENGTH	TANK LENGTH D1	DIST. FROM FOOTER TO SUMP D2
UP TO 160'	4'-0"	14"
160'-200'	5'-0"	26"
201'-240'	6'-0"	38"
241'-280'	7'-0"	50"

MO SIPHON FLUSH TANK DETAIL						
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY:	JMZ	DRAWN BY:	JMZ	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-	726-	94C1	DATE:	9/94	
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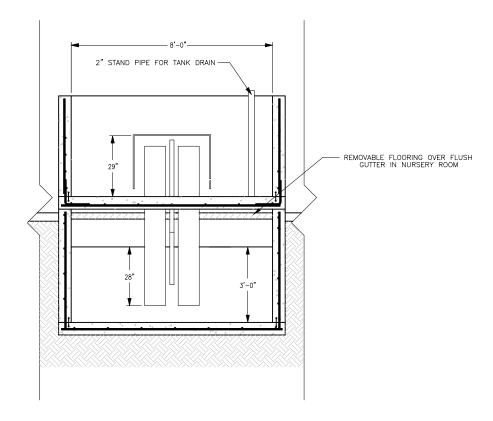
PIPING DIMENSIONS

SCALE: 1" = 1'-0"



BELL SECURING DETAIL

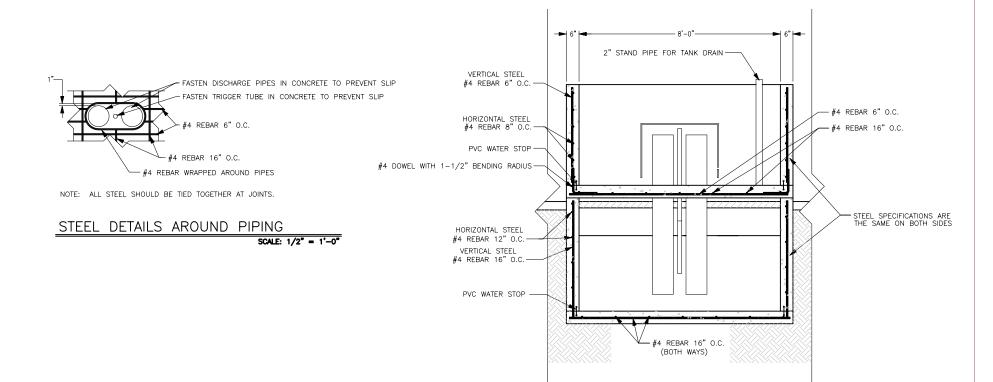
SCALE: 1/2" = 1'-0"

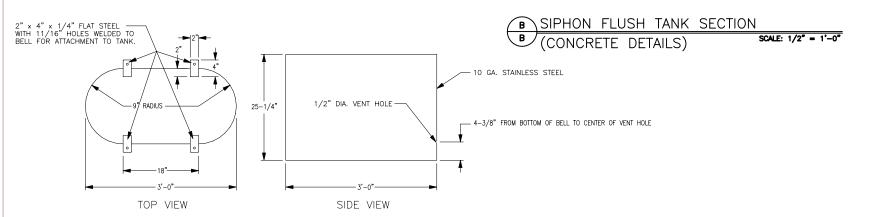


B SIPHON FLUSH TANK SECTION (SIPHON DETAILS)

SCALE: 1/2" = 1'-0"

TANK AND SUMP LONGITUDINAL SECTION (PART 1)					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY: JMZ	/DDW	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-	94C1	DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	scale: AS SHOV	VN	SHEET	F5 : 701	7 20

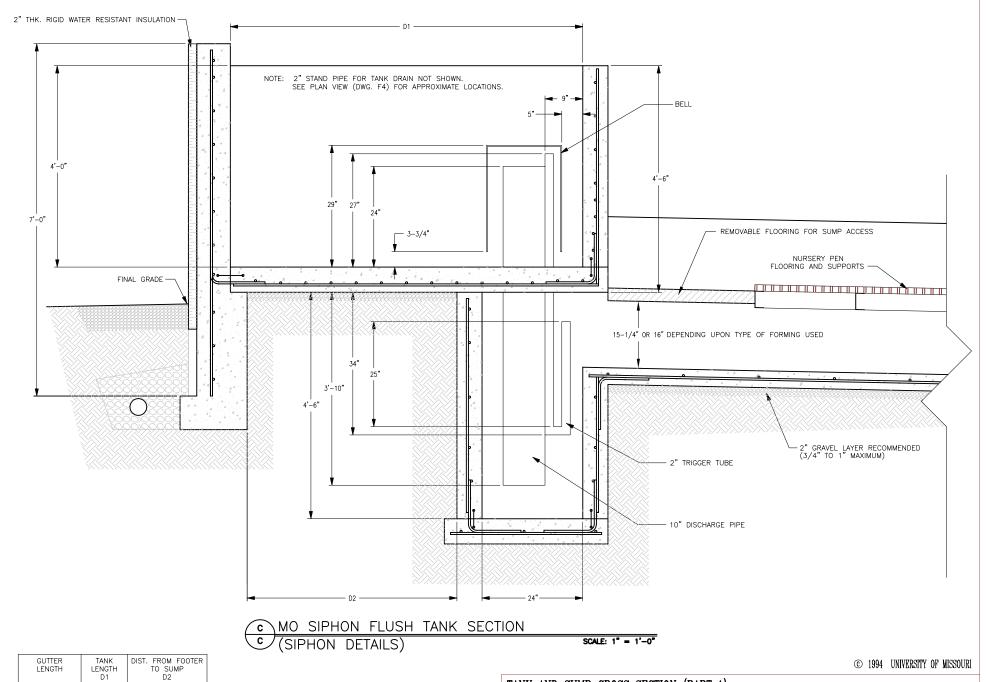




TANK BELL CONSTRUCTION DETAILS

SCALE: 1" = 1'-0"

TANK AND SUMP LONGITUDINAL SECTION (PART 2)					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY: JMZ	/DDW	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-	94C1	DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: AS SHOV	ľN	SHEET	F6 : 8 01	7 20



LENGTH LENGTH D1 D2

UP TO 160' 4'-0" 14"

161'-200' 5'-0" 26"

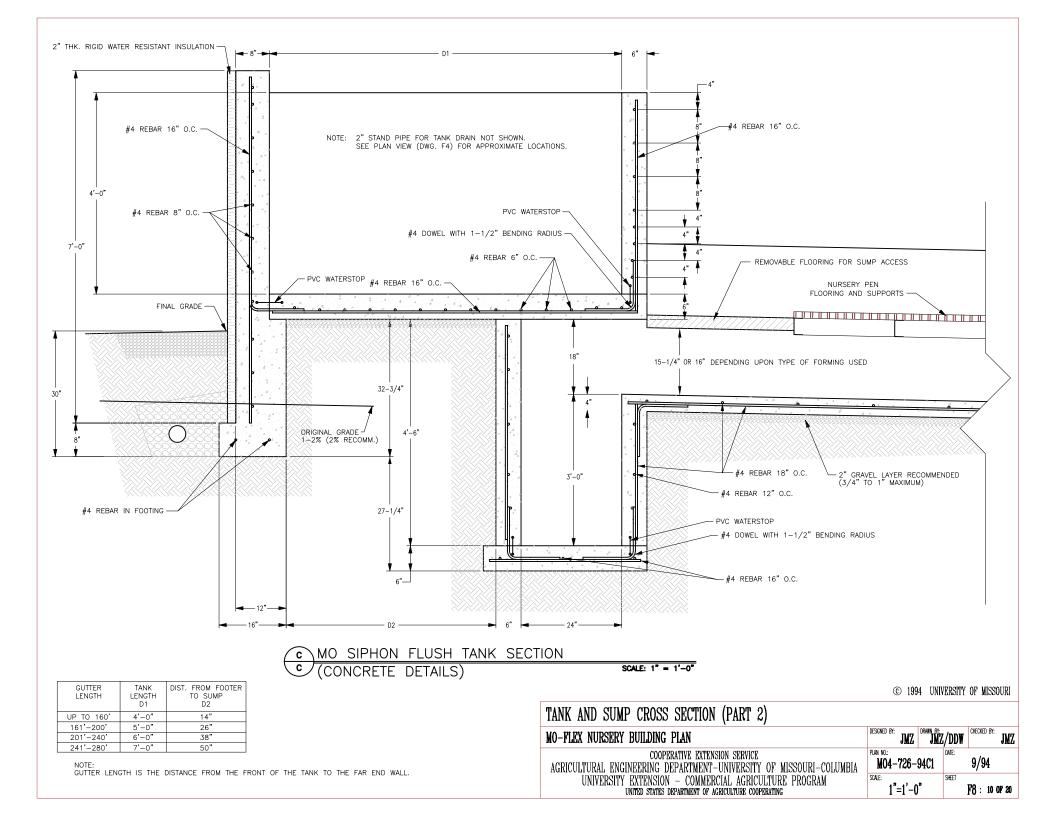
201'-240' 6'-0" 38"

241'-280' 7'-0" 50"

NOTE: GUTTER LENGTH IS THE DISTANCE FROM THE FRONT OF THE TANK TO THE FAR END WALL.

	TANK	AND	SUMP	CROSS	SECTION	(PART	1)
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MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: J	IZ DRAWN BY:	/DDW	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-72	6-94C1	DATE:	9/94	
UNIVERSITY EXTENSION – COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1"=1"	-0"	SHEET	[7: 9 0I	7 20



GENERAL NOTES

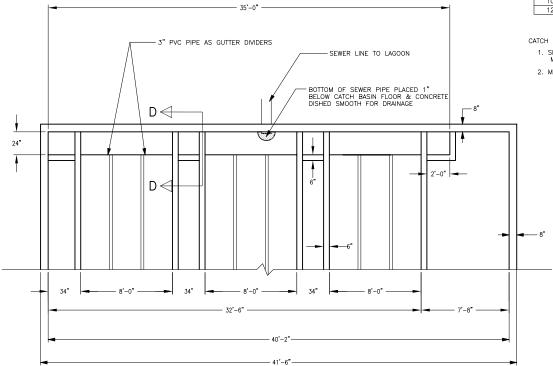
SEWER INFORMATION:

- 1. SEWER LINE SLOPE 2% .
- SEWER LINE CAN BE LOCATED ANYWHERE IN CATCH BASIN TO SIMPLIFY RETURN TO LAGOON.

SEWER LINE	GUTTER LENGTH
8"	UP TO 200'
10"	201' TO 240'
12"	241' TO 280'

CATCH BASIN:

- SLOPE BASIN FLOOR TO SEWER LINE A MINIMUM OF 1/8"/FT.
- 2. MAXIMUM BASIN DEPTH IS 24".

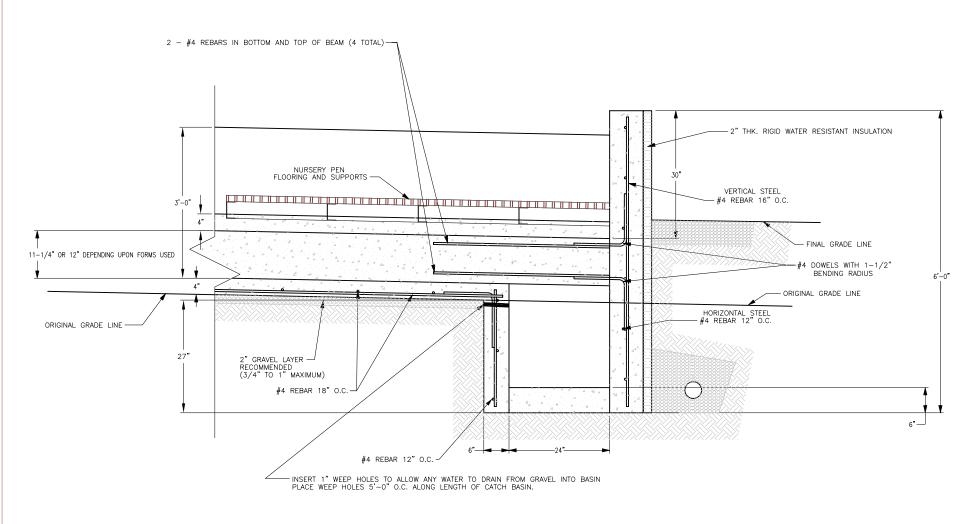


NOTE: ALLEY CONCRETE FLOORS AND LIVESTOCK EQUIPMENT ARE NOT SHOWN TO ALLOW FLUSH GUTTER CONCRETE DETAILS TO BE SHOWN.

CATCH BASIN DETAIL

SCALE: 1/4" = 1'-0"

CATCH BASIN END DETAIL					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAMN BY:	JMZ	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: DATE: MO4-726-94C1		DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	scale: 1/4"=1'-		SHEET .	F9 : 11 (OF 20



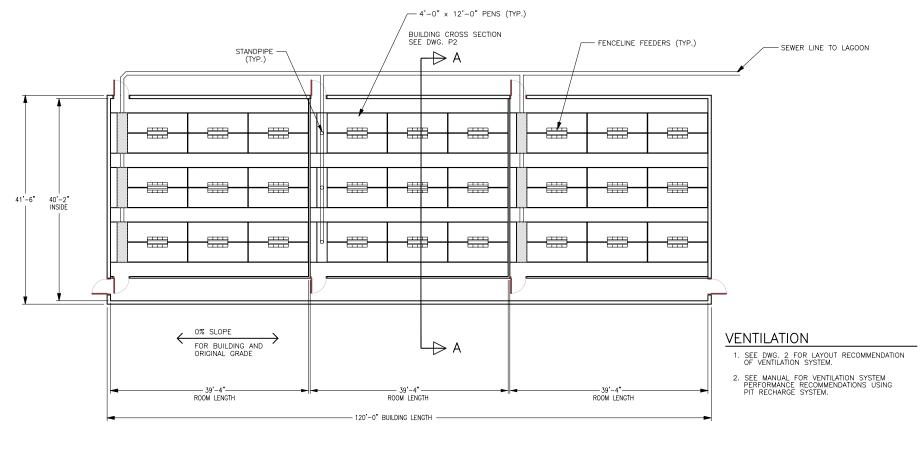
D CATCH BASIN CROSS SECTION

SCALE: 1" = 1'-0"

CATCH BASIN CROSS SECTION					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY:	IZ DRAWN BY:	JMZ	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-72	6-94C1	DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1"=1	'-0"	SHEET	10: 12:	OF 20

MO-FLEX NURSERY BUILDING PIT RECHARGE MANURE SYSTEM

REVIEW ACCOMPANYING MANUAL FOR DISCUSSION ON MODIFYING BUILDING SIZE AND HOW TO INCLUDE MULTIPLE ROOMS



PIT RECHARGE BUILDING FLOOR PLAN

SCALE: 1" = 10'-0"

LIVESTOCK EQUIPMENT

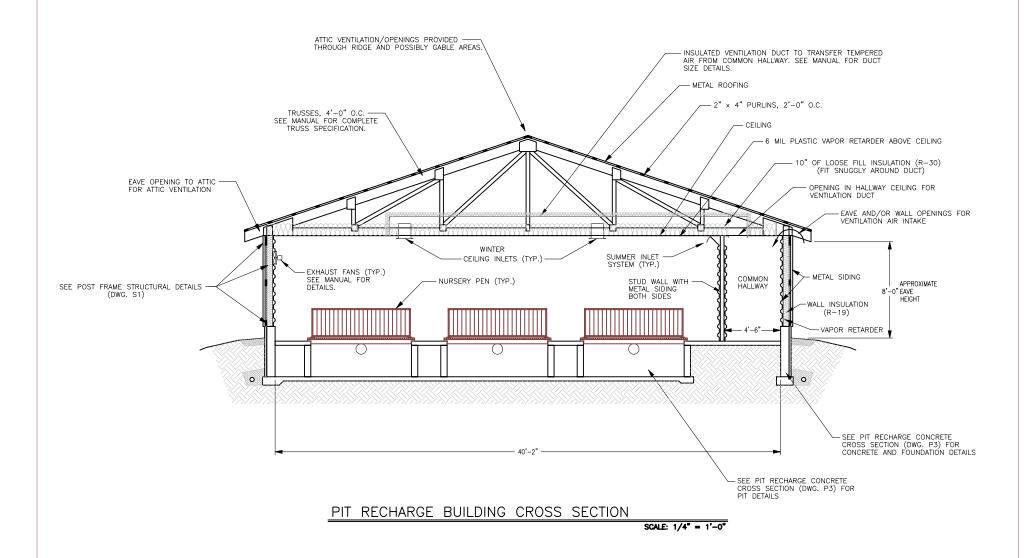
3 ROOMS WITH 18 - 4'-0" x 12'-0" PENS

SITE SELECTION AND PREPARATION INFORMATION

- SOIL BUILDING PAD SHOULD BE ABOUT 10'-0" TO 20'-0" LONGER AND 10'-0" WIDER THAN BUILDING.
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- 3. BUILDING PROXIMITY TO OTHER SWINE BUILDINGS IMPACTS PIG PERFORMANCE AND SHOULD BE CONSIDERED.

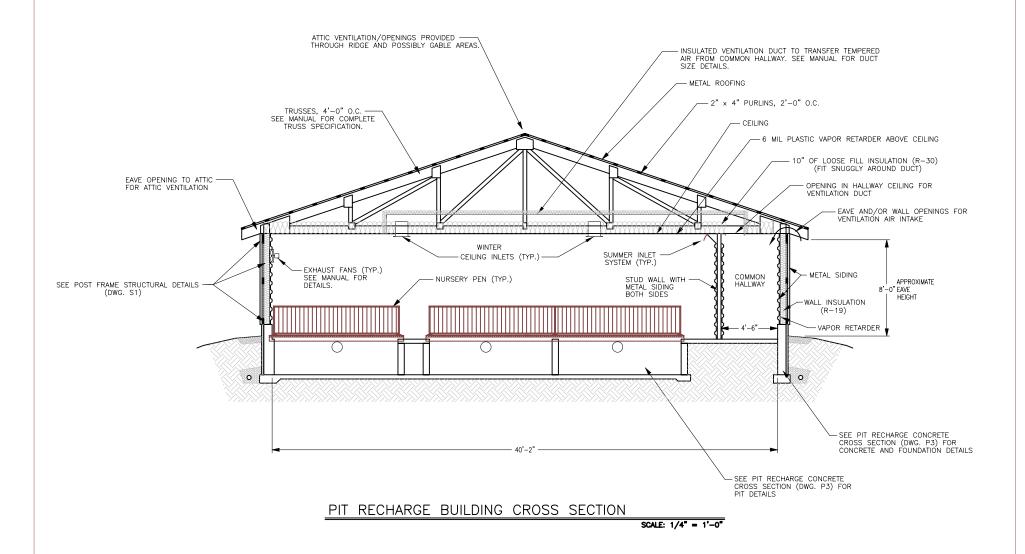
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FLOOR PLAN USING PIT RECHARGE MANURE SYSTEM				
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY: TDT/C	MA CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-	94C1	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1"=10'-()"	FI P1 : 13 OF	20

PIT RECHARGE BUILDING

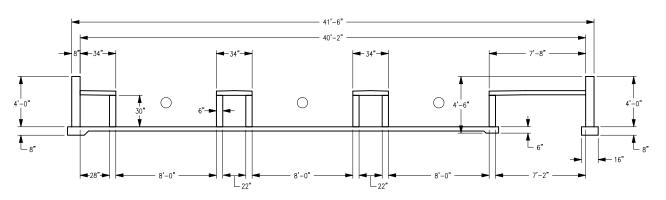


PIT RECHARGE BUILDING CROSS SECTION					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY:	/CMA	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-		DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1/4"=1'-		SHEET	P2: 14 0	OF 20

PIT RECHARGE BUILDING

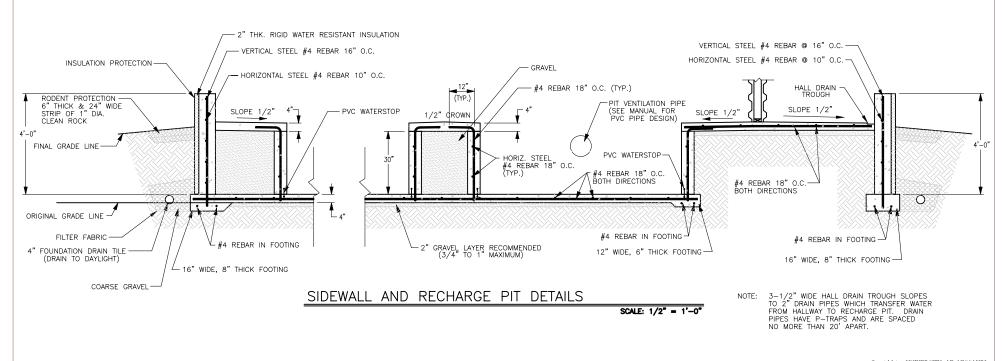


PIT RECHARGE BUILDING CROSS SECTION					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY:	JMZ	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-	-94C1	DATE:	4/97	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1/4"=1'-	-0"	SHEET P	2B : 14 ()F 20

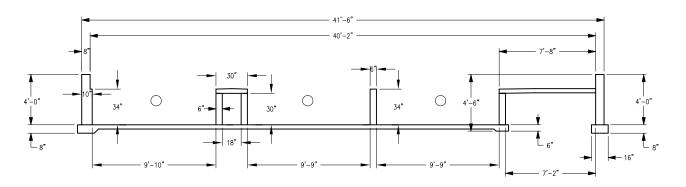


PIT RECHARGE CONCRETE CROSS SECTION

SCALE: 1/4" = 1'-0"

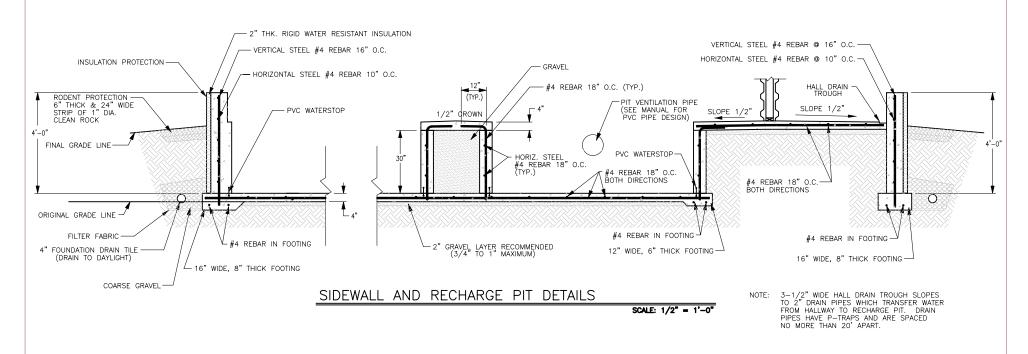


PIT RECHARGE CONCRETE CROSS SECTION					
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY:	/CMA	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-	94C1	DATE:	9/94	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	scale: AS SHOV	VN	SHEET	P3: 15 (OF 20



PIT RECHARGE CONCRETE CROSS SECTION

SCALE: 1/4" = 1'-0"



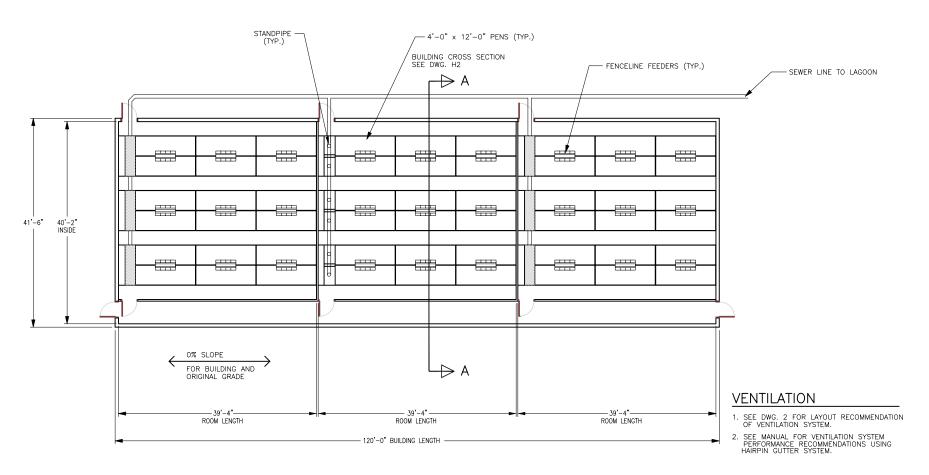
ADDITIONAL NOTES:

- SIDEWALL AND RECHARGE PITS DETAILS SHOW DETATILS;
- USE CONCRETE CROSS SECTION FOR MEASUREMENTS
 THE SINGLE STEM WALL (6" THICH AND 34" HIGH) SHOULD HAVE
 STRAIGHT, 32" LONG #4 REBAR SPACED AT 18" O.C.
 SINGLE STEM WALL AND ALLEY CAN BE MODIFIED TO FIT EQUIPMENT IF NECESSARY.

PIT RECHARGE CONCRETE CROSS SECTION						
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY:	JMZ	DRAWN BY:	JMZ	CHECKED BY:	JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-	726-	94C1	DATE:	4/97	
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	scale:	SHOV	TN	SHEET PS	3B: 15 (OF 20

MO-FLEX NURSERY BUILDING HAIRPIN GUTTER MANURE SYSTEM

REVIEW ACCOMPANYING MANUAL FOR DISCUSSION ON MODIFYING BUILDING SIZE AND HOW TO INCLUDE MULTIPLE ROOMS



HAIRPIN GUTTER BUILDING FLOOR PLAN

SCALE: 1" = 10'-0"

LIVESTOCK EQUIPMENT

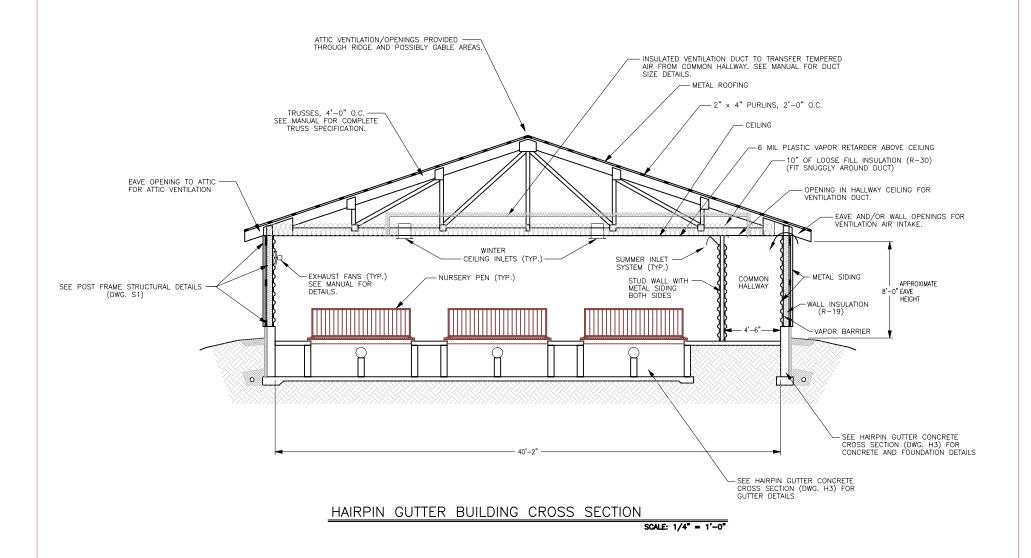
3 ROOMS WITH 18 - 4'-0" x 12'-0" PENS

SITE SELECTION AND PREPARATION INFORMATION

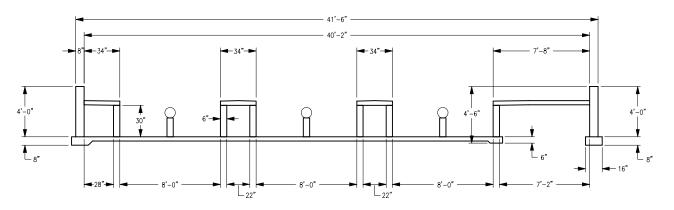
- SOIL BUILDING PAD SHOULD BE ABOUT 10'-0" TO 20'-0" LONGER AND 10'-0" WIDER THAN BUILDING.
- 2. NO SLOPE ACROSS WIDTH OR LENGTH OF SOIL BUILDING PAD SHOULD EXIST.
- 3. BUILDING PROXIMITY TO OTHER SWINE BUILDINGS IMPACTS PIG PERFORMANCE AND SHOULD BE CONSIDERED.

	© 1001	OMITHIANTI	or missooni
FLOOR PLAN USING HAIRPIN GUTTER LIQUID MANURE SYSTEM			
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ	DRAWN BY: TDT/CMA	CHECKED BY: JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-9	AC1	9/94
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING	SCALE: 1"=10'-0"	SHEET	H1: 16 OF 20

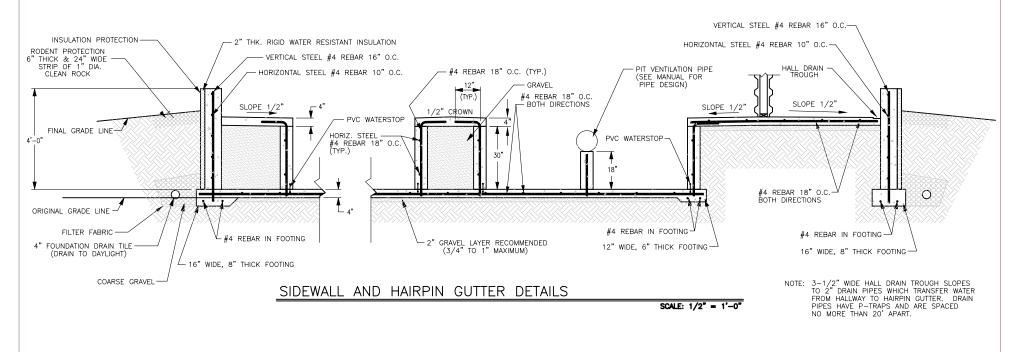
HAIRPIN GUTTER BUILDING



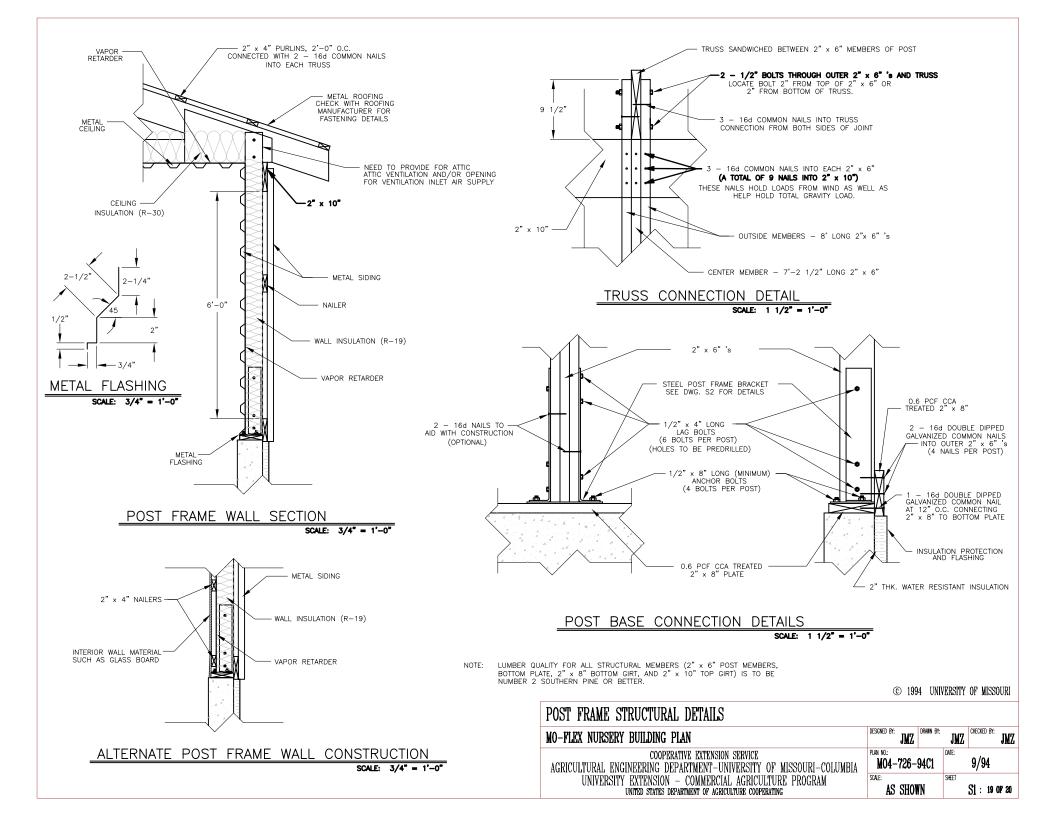
HAIRPIN GUTTER BUILDING CROSS SECTION			
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ DF	TDT/CMA	CHECKED BY: JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-94	4C1 DATE:	9/94
UNIVERSITY EXTENSION — COMMERCIAL AGRICULTURE PROGRAM united states department of agriculture cooperating	scale: 1/4"=1'-0	SHEET	H2: 17 0F 20

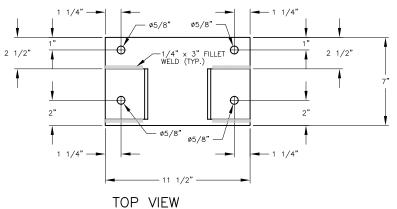


HAIRPIN GUTTER CONCRETE CROSS SECTION SCALE: 1/4" = 1'-0"

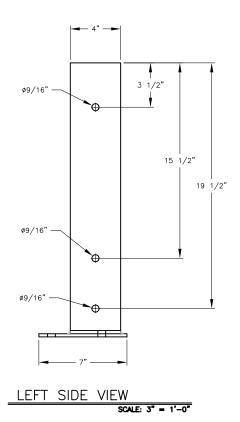


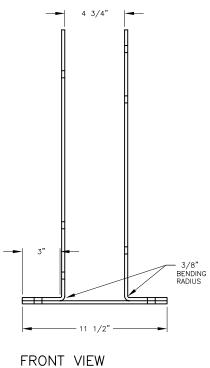
HAIRPIN GUTTER CONCRETE CROSS SECTION		
MO-FLEX NURSERY BUILDING PLAN	DESIGNED BY: JMZ DRAWN BY:	T/CMA CHECKED BY: JMZ
COOPERATIVE EXTENSION SERVICE AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA	PLAN NO.: MO4-726-94C1	9/94
UNIVERSITY EXTENSION — COMMERCIAL ACRICULTURE PROGRAM UNITED STATES DEPARTMENT OF ACRICULTURE COOPERATING	scale: AS SHOWN	SHEET H3: 18 OF 20

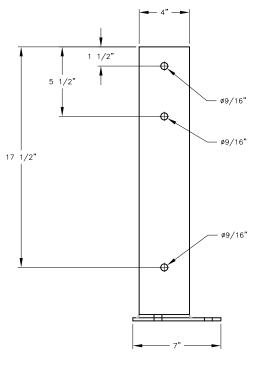




SCALE: 3" = 1'-0"







SCALE: 3" = 1'-0"

RIGHT SIDE VIEW SCALE: 3" = 1'-0"

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GENERAL NOTES

- 1. BOTTOM STEEL PLATE $1/4" \times 7"$ FLAT PLATE A36 STEEL
- 2. VERTICAL STEEL PIECES 1/4" x 4" FLAT PLATE A36 STEEL
- 3. 1/4" FILLET WELDS USING E 60 XX ELECTRODES

CHECKED BY: MO-FLEX NURSERY BUILDING PLAN COOPERATIVE EXTENSION SERVICE PLAN NO.: M04-726-94C1 9/94 AGRICULTURAL ENGINEERING DEPARTMENT-UNIVERSITY OF MISSOURI-COLUMBIA UNIVERSITY EXTENSION - COMMERCIAL AGRICULTURE PROGRAM SCALE: 3"=1'-0" S2: 20 OF 20 UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING